

Standard Duty Stiff-Arm Bracket

The standard-duty stiff-arm bracket attaches in two pockets.

1. Loosely attach two hardware connectors to the bottom of the main frame using the 5/8" lock nuts.
2. Place two hardware connectors into the top pockets of the dock section where the standard-duty stiff-arm bracket will be installed.
3. Now guide the main frame and previously installed bottom hardware connectors (tapered side up) so the bottom connectors are brought up and fully seated in to the bottom pockets.
4. Move the main frame in towards the dock aligning the top hardware connectors with the mounting holes. Secure main frame to the dock by fully threading the enclosed 5/8" lock nuts.

