

Anchoring Pipe and Auger Installation

Tools Required:

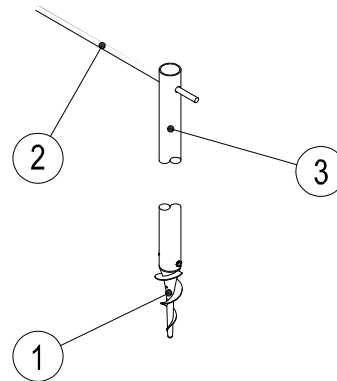
- Drill
- Drill Bit (3/8" for 2-1/2" augers)
- Drill Bit (1/2" for 3-1/2" augers)
- Ratchet
- 9/16" or 15 mm socket and wrench
- 3/4" or 19 mm socket and wrench
- Pipe/Strap wrench (optional)

1. Determine the length and size of pipe needed.
2. Insert auger butt into the end of the pipe and drill a 3/8" hole through the pipe and auger at the same time.
3. Insert bolt that is provided through the hole and tighten with the lock nut that is provided.
4. Use pipe strap wrench to spin the auger and pipe into the water bed.

-OPTIONAL-

Ensure the pipe is free of stress. Drill hole near the top of the pipe and use a drive tool to spin the pipe into the water bed.

IMPORTANT: IF THIS METHOD IS USED, THE TOP SECTION OF THE PIPE WITH HOLE MUST BE TRIMMED BEFORE USE.



ITEM	QTY.	PART NO.	DESCRIPTION
1	1	10355/10255	AUGER-3 1/2"
2	1	TOOL	DRIVE TOOL (OPTIONAL)
3	1	N/A	ANCHORAGE PIPE (SOLD SEPERATELY)
4	2	80124	BOLT 1/2"-13 X 4" SS
5	2	80119YZ	NUT 1/2"-13 HEX

Note: Sometimes it is necessary to grind the shank of the auger to allow it to fit inside the pipe.

PVC Sleeve (Recommended for all salt water applications)

For rough water conditions a PVC pipe sleeve can be used to provide a wear sleeve and give the dock/port section greater flexibility.

Important Notes:

- Ensure PVC goes into the soil bed
- Glue on PVC cap for salt water applications

